

Product Data Sheet



 **Ace Coatings South**

A New Guard Coatings Group company

Product Name: 26HA - Alphakote

Description:

Excellent adhesion to blasted and non blasted surfaces.

Overcoatable with most single and two pack products as well as powder coating if stoved before powder application. Excellent adhesion to aluminium, zintec, galvanised steel and mild steel.

Check adhesion onto stainless steel, brass and copper before use.

Temperature of substrate must be at least 3 °C above dew point of air to ensure freedom from condensation.

Product Information:

Colours	Grey
Pack Sizes	5 Litre
Standard Thinner	TA2
Fast Thinner	TA1
Theoretical Spreading Rate	10m ² /l
Volume Solids	35%
Typical Thickness (DFT)	35µm
Flash Point	Above 21°C
Gloss Levels	Eggshell

Surface Preparation:

All Suitable Metals	Degrease before application with H30.
---------------------	---------------------------------------

Application:

Brush	Ready for use
Roller	Ready for use
Airless Spray	Ready for use
Conventional Spray	30-40%

Drying Times:

Air Dry	20 mins
Stoving	15 minutes at 120°C

Product Data Sheet



Ace Coatings South

A New Guard Coatings Group company

Storage:

When stored unopened in a dry place at temperatures above 5°C, shelf life is 12 months from the date of manufacture. Once painting has been completed ensure as much product is removed as possible from the application tool and then clean immediately using an appropriate cleaning solvent. If there is any leftover paint, ensure that the tin is closed by replacing the lid firmly and securely and store in a safe place away from heat and flames. To avoid the risk of spillage, always store and transport in a secure upright position.

Precautions:

Materials are both hazardous and flammable and therefore precaution measures should be taken and appropriate P.P.E worn in accordance with the Material Safety Data Sheets and regulations.

Health & Safety:

Please view the product Health & Safety Sheet for information in relation to hazardous identification, first aid measures, fire fighting, accidental release, handling, exposure control, personal protective equipment (P.P.E), disposal and regulatory information.

Additional Info:

The above information should be used as a guide only and is not a guarantee or warranty. New Guard Holdings and our supply partners and manufacturers have provided this information in good faith and is to the best of our knowledge correct at the time of print. 'Guard' is a brand owned by New Guard Holdings, but this does not imply the manufacture of such product.

Review:

Ref: 26HA Line Review Status: 1
Last Update: February 2019
All our documents are reviewed at least annually and in-line with legislation.

Office:

Ace Coatings South Ltd.
Unit 11
Sheddingdean Business Centre
Marchants Way
Burgess Hill
West Sussex
RH15 8QY

www.acecoatingsouth.co.uk

 **Ace Coatings South**

A New Guard Coatings Group company

Tel: 01444 870 087

Email: info@acecoatingsouth.co.uk

Product Data Sheet



 **Ace Coatings South**

A New Guard Coatings Group company